BUILDING TRUST

PRODUCT DATA SHEET

Sikament® HRM Star PK

High Range Water Reducing And Slumping Retaining Concrete Admixture

DESCRIPTION

Sikament® HRM Star PK is used as a highly effective waterreducing agent and superplasticizer for the production of high quality, free flowing concrete in hot climates. The dual action of Sikament® HRM Star PK imparts excellent slump retention for prolonged periods, with high early and ultimate strengths.
Suitable for use in tropical and hot climatic conditions.

USES

Sikament® HRM Star PK is used wherever high-quality concrete is demanded under difficult placing and climatic conditions.

CHARACTERISTICS / ADVANTAGES

Sikament® HRM Star PK provides the following properties:

As a Superplastiziser

- Substantial improvement in workability without increased water or the risk of segregation.
- Long-lasting control of slump loss.
- No adverse effect on ultimate strengths.

As a Water Reducer

- Early strengths significantly increased.
- High ultimate strengths.
- Up to 20% water reduction.
- Especially suitable for hot climates.
- No excessive air-entrainment.
- No adverse shrinkage effects.
- Improved surface finish.
- Increased water tightness.

APPROVALS / STANDARDS

Following test results are based on ASTM C494 Type G.

PRODUCT INFORMATION

Chemical Base	Organic polymer blend
Packaging	05 ltr jerry can 20 ltr plastic can 200 ltr drum 1000 ltr IBC Bulk supply in tanker is possible on demand
Appearance / Colour	Brown Liquid
Shelf Life	12 months minimum from production date if stored properly in original unopened packaging
Storage Conditions	The product must be stored properly in undamaged, unopened original sealed packaging in dry conditions at temperatures between +5° C and +35° C. Protect from direct sunlight and frost.

pH-Value	≥ 6
Total Chloride Ion Content	≤ 0.2% (EN934-2)
Specific gravity	1.1 ± 0.03

APPLICATION INFORMATION

Recommended Dosage	0.8 – 3% by weight of cement. It is advisable to carry out trial mixes to establish the exact dosage rate required.
Compatibility	Sikament® HRM Star PK may be combined with the following Sika products: ▪ SikaPump ▪ Sika FerroGard-901 ▪ SikaFume®-92 D PK It is also compatible with sulphate resistant cement. Pre-trials are recommended if combinations with the above products are being made. Please consult our Technical Services
Dispensing	Sikament® HRM Star PK can be added separately to the freshly mixed concrete or directly to the mixing water prior to its addition to the aggregates. When added separately to the freshly mixed concrete, further mixing should take place for at least one minute per cubic meter.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

CLEANING OF TOOLS

Clean all equipment and tools with water immediately after use.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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