Product Data Sheet Edition 3, 2017

Version no.1

Sikament®-712 PK

High Range Water-Reducing and Set Retarding Concrete Admixture

Product Description	Sikament®-712 PK is used as a highly effective water-reducing agent and superplasticizer for the production of high quality, free flowing concrete in hot climates. The dual action of Sikament®-712 PK promotes accelerated hardening with high early and ultimate strengths. Suitable for use in tropical and hot climatic conditions.
Uses	Sikament®-712 PK is used wherever high quality concrete is demanded under difficult placing and climatic conditions
Advantages	 Sikament®-712 PK provides the following properties: <u>As a Superplastiziser</u> Substantial improvement in workability without increased water or the risk of segregation. Long-lasting control of slump loss. No adverse effect on ultimate strengths. <u>As a Water Reducer</u> Early strengths significantly increased. High ultimate strengths. Up to 20% water reduction. Especially suitable for hot climates. No adverse shrinkage effect. Improved surface finish. Increased water tightness.

Product Data	
Туре	Organic polymer blend
Form	Brown Liquid
Packaging	200 lt. drums and 1000 lt. flow bins Bulk supply in tanker trucks is possible on demand
Storage Condition	Store in a dry area between 5°C and 35°C. Protect from direct sunlight
Shelf life	12 months minimum from production date if stored properly in original unopened packaging
Technical Data	
Density at 25°C	Approximately 1.16-1.18 kg/lit
pH value	Approximately 7
Chloride content	Nil (EN 934-2)

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Dosage	0.8 - 2.5% by weight of cement. It is advisable to carry out trial mixes to
	establish the exact dosage rate required.
Dispensing	Sikament®-712 PK can be added separately to the freshly mixed concrete or
	directly to the mixing water prior to its addition to the aggregates. When added
	separately to the freshly mixed concrete, further mixing should take place for at
	least one minute per cubic meter.
Concrete Placing	The standard rules of good concreting practice (production as well as placing)
	must also be observed when using Sikament®-712 PK concrete.
Curing	Fresh concrete must be cured properly, especially at high temperatures in
	order to prevent plastic and drying shrinkage. Use Sika Antisol products as a
	curing agent or apply wet hessian.
Compatibility	Sikament®-712 PK may be combined with the following Sika products:
	- SikaPump
	- Sika FerroGard-901
	- SikaFume
	Pre-trials are recommended if combinations with the above products are being
	made. Please consult our Technical Services Department
Cleaning	Clean all equipment and tools with water immediately after use.
Remarks	When accidental overdosing occurs, the set retarding effect increases,
	however, no excessive amount of additional air will be entrained. During this
	period the concrete must be kept moist in order to prevent premature drying
	out.
Safety	
Safety Precautions	out. Accidental splashes to the skin must be washed off with water and soap.
	Accidental splashes to the skin must be washed off with water and soap. Accidental splashes to the eyes or mucous membrane must be rinsed with clean warm water. Seek medical attention without delay.
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	Accidental splashes to the skin must be washed off with water and soap. Accidental splashes to the eyes or mucous membrane must be rinsed with clean warm water. Seek medical attention without delay.
Precautions	Accidental splashes to the skin must be washed off with water and soap. Accidental splashes to the eyes or mucous membrane must be rinsed with clean warm water. Seek medical attention without delay. Skin barrier cream, safety goggles and rubber gloves are recommended.

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substratum and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.



Sika Pakistan First Floor, 141-CCA Phase IV, DHA Lahore, Pakistan Tel: ++924235694266/7, Fax : ++924235694268 Email; information@pk.sika.com Web : http://www.sika.com